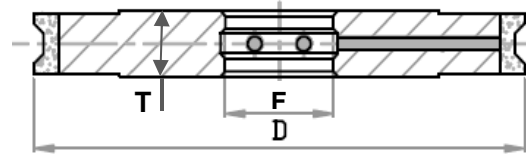


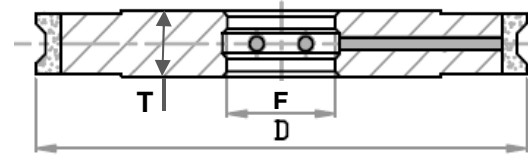
SET MOLE STANDARD Ø 100 PER SAGOME "FA"

STANDARD SET WHEELS Ø 100 FOR "FA" SHAPE

Foro 22 - acqua interna / Hole 22 (mm) - internal water



| Pos | Vetro | Duezeta Code | Descrizione / Description | Specif. Z2 | Note |
|-----|-------|--------------|---|------------|------------------------|
| U* | 3 | 130001000469 | 1DD6Y F.22 ø100 U.01.5 X.3 VETRO 3 GR.MEDIA-J C.ST LEG.SLV1 + PASS. ACQUA | 270 SLV1 | Unica standard |
| U* | 4 | 130001000470 | 1DD6Y F.22 ø100 U.02.5 X.3 VETRO 4 GR.MEDIA-K C.ST LEG.SLV1 + PASS. ACQUA | 230 SLV1 | |
| 1 | 5 | 200002000198 | 1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99 + PASS. ACQUA | 100 M99 | |
| ** | 5 | 130001000471 | 1DD6Y F.22 ø100 U.03 X.3 VETRO 5 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA | 170 SLV1 | Unica senza lucidatura |
| 2 | 5 | 130001000472 | 1DD6Y F.22 ø100 U.03 X.3 VETRO 5 GR.FINE-J C.ST LEG.SLV1 + PASS. ACQUA | 270 SLV1 | |
| 1 | 6 | 200002000198 | 1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99 + PASS. ACQUA | 100 M99 | |
| ** | 6 | 130001000473 | 1DD6Y F.22 ø100 U.03.5 X.3 VETRO 6 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA | 170 SLV1 | Unica senza lucidatura |
| 2 | 6 | 130001000474 | 1DD6Y F.22 ø100 U.03.5 X.3 VETRO 6 GR.FINE-J C.ST LEG.SLV1 + PASS. ACQUA | 270 SLV1 | |
| 1 | 8 | 200002000198 | 1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99 + PASS. ACQUA | 100 M99 | |
| ** | 8 | 130001000475 | 1DD6Y F.22 ø100 U.05 X.3 VETRO 8 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA | 170 SLV1 | Unica senza lucidatura |
| 2 | 8 | 130001000476 | 1DD6Y F.22 ø100 U.05 X.3 VETRO 8 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA | 230 SLV1 | |
| 1 | 10 | 200002000078 | 1A1ST F.22 ø100 W.15 X.4/6 GR.D181 C.40 LEG.M99 + PASS. ACQUA | 100 M99 | |
| ** | 10 | 130001000477 | 1DD6Y F.22 ø100 U.07 X.3 VETRO 10 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA | 170 SLV1 | Unica senza lucidatura |
| 2 | 10 | 130001000478 | 1DD6Y F.22 ø100 U.07 X.3 VETRO 10 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA | 230 SLV1 | |
| 1 | 12 | 200002000078 | 1A1ST F.22 ø100 W.15 X.4/6 GR.D151 C.40 LEG.M99 + PASS. ACQUA | 100 M99 | |
| ** | 12 | 130001000479 | 1DD6Y F.22 ø100 U.09 X.3 VETRO 12 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA | 170 SLV1 | Unica senza lucidatura |
| 2 | 12 | 130001000480 | 1DD6Y F.22 ø100 U.09 X.3 VETRO 12 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA | 230 SLV1 | |
| 3 | 12 | 130001000481 | 1DD6Y F.22 ø100 U.09 X.3 VETRO 12 GR.FINE-I C.ST LEG.SLV1 + PASS. ACQUA | 325 SLV1 | Optional |
| 1 | 15 | 200002000325 | 1A1ST F.22 ø100 W.18 X.4/6 GR.D181 C.40 LEG.M99 + PASS. ACQUA | 80 M99 | |
| 2 | 15 | 130001000482 | 1DD6Y F.22 ø100 U.12 X.3 VETRO 15 GR.MEDIA-N C.ST LEG.SLV1 + PASS. ACQUA | 140 SLV1 | |
| 3 | 15 | 130001000483 | 1DD6Y F.22 ø100 U.12 X.3 VETRO 15 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA | 230 SLV1 | |

SET MOLE STANDARD Ø 100 PER SAGOME "FA"
STANDARD SET WHEELS Ø 100 FOR "FA" SHAPE
Foro 22 - acqua interna / Hole 22 (mm) - internal water


| | | | | | |
|---|----|--------------|--|----------|----------|
| 4 | 15 | 130001000484 | 1DD6Y F.22 ø100 U.12 X.3 VETRO 15 GR.FINE-I C.ST LEG.SLV1 + PASS. ACQUA | 325 SLV1 | Optional |
| 1 | 19 | 200002000258 | 1A1ST F.22 ø100 W.22 X.4/6 GR.D252 C.40 LEG.M99 + PASS. ACQUA | 60 M99 | |
| 2 | 19 | 130001000485 | 1DD6Y F.22 ø100 U.15 X.3 VETRO 19 GR.MEDIA-N C.ST LEG.SLV1 + PASS. ACQUA | 140 SLV1 | |
| 3 | 19 | 130001000486 | 1DD6Y F.22 ø100 U.15 X.3 VETRO 19 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA | 230 SLV1 | |
| 4 | 19 | 130001000487 | 1DD6Y F.22 ø100 U.15 X.3 VETRO 19 GR.FINE-I C.ST LEG.SLV1 + PASS. ACQUA | 325 SLV1 | Optional |


Pos.1 (Segm.)

Pos.1
(Continuous)

Pos.2
(Met.bond)

Pos.3
(Met.bond)

Polishing

PARAMETRI DI LAVORO / WORKING PARAMETERS

| Grana / Grit | Giri/1' RPM | Asportazione / Removal | Avanzamento / Feed |
|------------------------|------------------|---------------------------|-----------------------|
| 70 to 120 (SS - Segm.) | 6.500 ÷ 8.000 | 0,8 ÷ 1,5 mm | 5 ÷ 10 m/min |
| 140 to 230 | 6.500 ÷ 8.000 | max. 0,6 mm | 3 ÷ 12 m/min |
| 270 to 325 | 6.500 ÷ 8.000 | max. 0,35 mm | 3 ÷ 12 m/min |